# AquaCal® APPLICATION BULLETIN #0001

REUSING RELAYS FROM AN EXISTING THIRD-PARTY EXTERNAL CONTROLLER

Phase 2 Application

AB0001 REL 1- (project rel 8.00)

#### **1 - Connections**

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Failure to heed the following will result in injury or death.

- Deactivate power while routing wiring to control board.
- Follow all National Electric Codes (NEC) and/or State and Local guidelines.

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Failure to heed the following may result in injury or death.

- Installation of this equipment by anyone other than a qualified installer can result in a safety hazard.
- The information contained throughout the "Installation" section is intended for use by qualified installation technicians familiar with the swimming Pool/Spa safety standards.

#### **Required Materials**

- 1. 18-22 gauge two conductor stranded wire (suitable for site location).
- 2. 18-22 gauge fork connectors that are the appropriate size for the wire selected.
- 3. 18-22 gauge spade butt splices that are the appropriate size for the wire selected.
- 4. Use wire connectors for each relay that will fit the expansion board relay ports.

#### Wiring

- 1. Turn off power to heat pump and external control panel at breaker panel. Wait two (2) minutes for power to discharge from capacitors.
- 2. Remove access panels.
- 3. Leave relays in their existing enclosure. Disconnect coil wires leading from relay to control board. See Figure 1.

#### **Disconnecting Control Wire**



Figure 1

4. Cut control wire directly at relay (NOT NEAR CONNECTOR). See Figure 2.





- 5. Route the new control wiring to the heat pump.
- 6. Crimp fork connectors to the new wire.
- 7. Attach the new wire with fork connectors to the relay coil. See Figure 3.

#### Longer wire with spade connectors



Figure 3



Figure 4

- 7. If the control connectors that were removed in step 4 appear as shown in Figure 5, connect them to the new wire at the heat pump control panel using butt connectors. See Figure 6.
- 8. If the control wire connectors are different then shown in Figure 5, then purchase new connectors as specified in required parts list and use as shown in 1.

#### **Detached Control Wire**





Figure 6

Figure 5

7. Connect control wire to heat pump expansion board relay ports. See Figure 7 and Figure 8.

Control wire connected to relay ports



Figure 7

Diagram	showing	relay	ports
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Figure 8

### 2 - Configure Device

Connected equipment can be configured manually in the system.

In the following example a single speed circulation pump connected to the control board on relay "A" is configured to be used.



#### 2.1 Editing a Group

The example below shows the "POOL" group being edited. A single speed circulation pump connected to the heat pump's relay "A" is to be activated when the pool group is activated.

